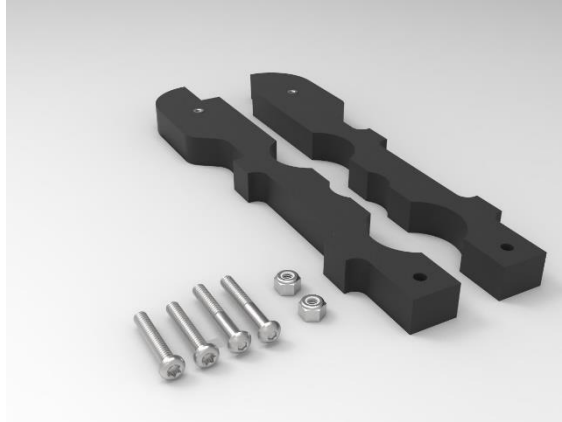
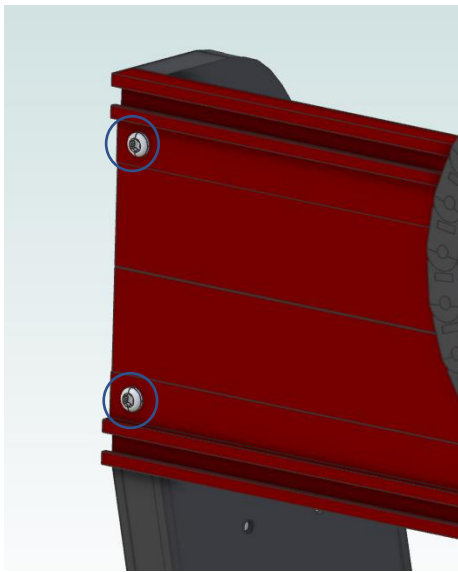


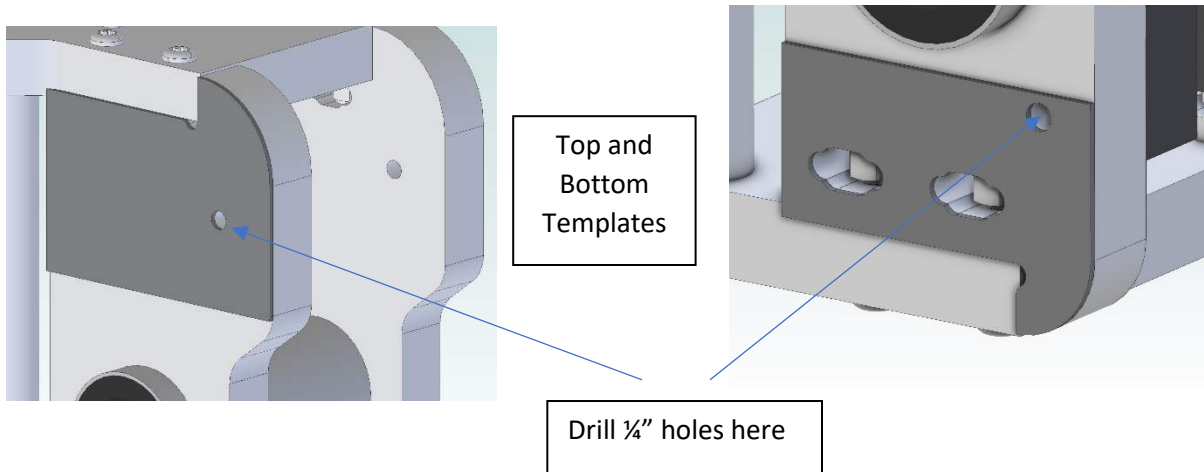
# HD4 Performance Kit Installation



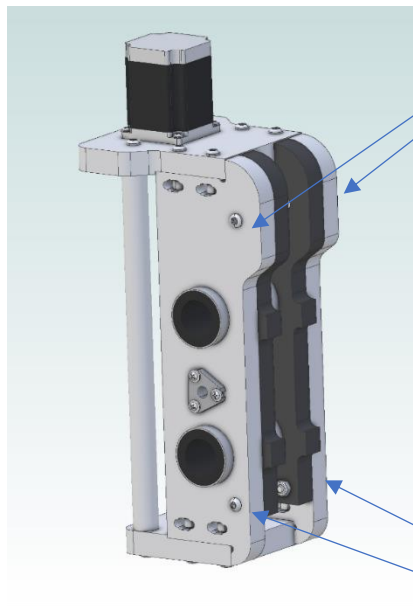
1. Loosen the 4 bolts connecting the Red Sign to the Gantry Legs using a T27 Torx bit and needle nose pliers, by placing them into the cavity, be sure to not completely remove the bolts.



2. Once loosened, slightly wedge the Red Sign away from the 30mm bars with a thin piece of material such as 1/8" plywood or something similar allowing access the back of the X axis slide assembly
3. Cut out the paper templates included with your performance kit. These will be used to mark the drill holes needed to attach the performance adapters.
4. Align the top template to the X axis slide assembly. Tape the template to the outside of the X axis slide assembly sides. Use the bottom template to drill out the remaining attachment holes on the X axis slide assembly sides.



5. Drill holes through the X Axis Assembly sides using a  $\frac{1}{4}$ " drill bit.
6. Align the top portion of the performance kit to the inside of the X axis slide assembly and install the (2)  $\frac{1}{4}$ -20 x  $1\frac{1}{2}$ " torx bolts into the threaded inserts provided with this kit.



7. Using the (2) provided  $\frac{1}{4}$ -20 x  $1\frac{3}{4}$ " bolts and  $\frac{1}{4}$ -20 locknuts, attach the bottom of the performance adapters to the X axis slide assembly sides.
8. Retighten the 4 bolts to align the red sign.

